EXHIBIT M

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UNITED STATES DISTRICT COURT
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              WESTERN DISTRICT OF PENNSYLVANIA
3
    TINA LINDQUIST,
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5
             Plaintiff,
6
        vs.
                                     NO. 04-249E
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    HEIM L.P.,
             Defendant.
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        The discovery deposition of ANTHONY ROBERT
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    MASE, JR., taken in the above-entitled cause,
11
    before Kyla Elliott, a notary public of Cook
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    County, Illinois, on the 27th day of July, 2005, at
13
    33 North LaSalle Street, Chicago, Illinois,
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    pursuant to Notice.
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    Reported by: Kyla Elliott, CSR, RPR
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    License No.: 084-004264
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1 THE WITNESS: Correct. BY MR. HARTMAN: 2 And then if you can't design them out or 3 Q. guard against them, then the proper process for 4 manufacturing and designing a product would be to 5 6 warn the user of the danger, am I correct? 7 MR. ROBINSON: Objection to the form. THE WITNESS: I believe that to be the case. 8 9 BY MR. HARTMAN: 10 Q. Okay. Does Heim use that analysis when it manufactured the brake press involved in the 11 accident with Tina Lindquist? 12 13 Α. I believe so. 14 Q. Now, with regard to the point protection 15 and point of operation. At the time Heim manufactured -- strike that. 16 17 Do I have to --18 Do you know what brake press I'm talking 19 about that was involved in the Tina Lindquist 20 accident? 21 Α. Yes. 22 Q. Would you describe it for me? What's the model number? 23 24 Α. It's a 70-6, which is a 70 ton 6-foot

1 press brake, mechanical. 2 Ο. And when was it sold? 3 Α. I believe it was sold in 1978. 4 Q. Okay. How long had that press brake been -- how many years prior to '78 had that press 5 6 brake been offered for sale by Heim? MR. ROBINSON: The specific press brake ? 7 8 MR. HARTMAN: The model. 9 THE WITNESS: I'm not absolutely sure. 10 BY MR. HARTMAN: 11 Q. Can you give me an estimate? 12 Α. My estimate would be 1968. 13 Q. Okay. And do you know when that model was 14 discontinued, the 70-6? 15 Α. It has not been discontinued. 16 Q. It's still being used? 17 Α. That's correct. 18 Q. I'm sorry, still being manufactured? 19 Α. Yes. Is the 70-6 press brake part of a family 20 Q. of press brakes, otherwise is there like a 60-6, is 21 22 there a family of similar press brakes except a different size and width? 23 24 MR. ROBINSON: I'll object to the form of the